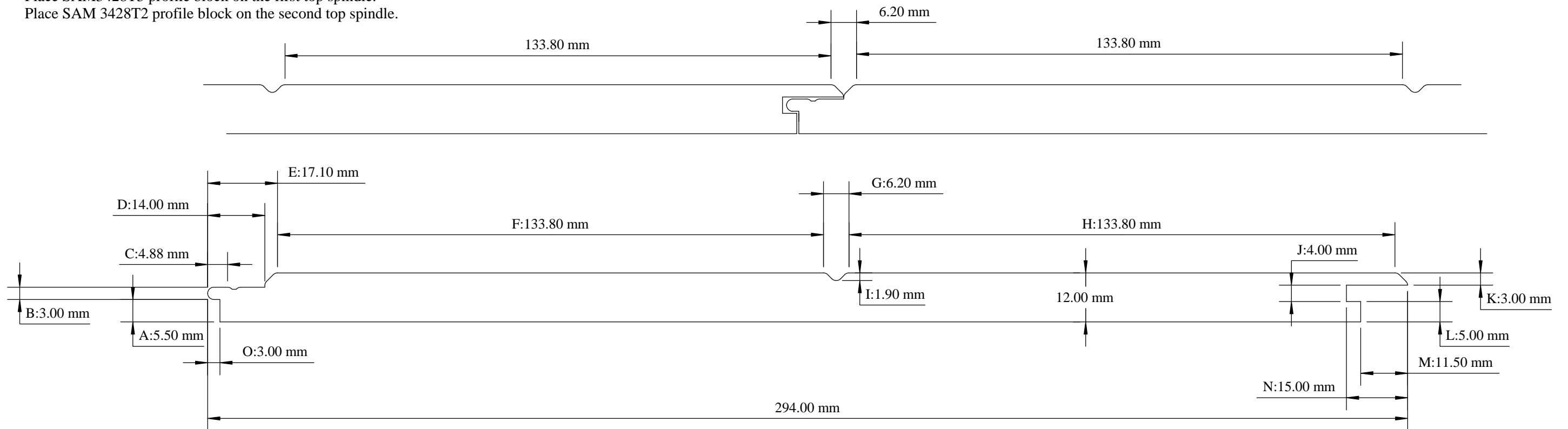


PRINTED COPY UNCONTROLLED

Place SAM 3426T1 profile block on side spindle 2.
 Place SAM 3428T1 profile block on side spindle 3.
 Place 4mm saw blade on side spindle 5, set to produce 4.00mm x15.00mm deep groove.
 Place SAM3428T3 profile block on the first top spindle.
 Place SAM 3428T2 profile block on the second top spindle.



SAM TRIMAX Double TG & V Cladding

AREA MACHINED AWAY 197.34 SQMM.

MOULDER	4
PASSES	1
DRAWN BY	S McMaster
DATE	26/09/18
SCALE	1:1
REV:	1
AUTH:	
TOLERANCE	+/- 0.5MM

SAM MOULDINGS
 Newpark Industrial Estate Greystone Road Antrim BT41 2RU
 Tel :(028) 9442 8288 Fax :(028) 9442 8244
 Website: www.sammouldings.co.uk Email: info@sammouldings.co.uk

PROFILE	SAM 4510
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DRAWN BY	S McMaster
DATE	26/09/18
SCALE	1:1

REV:	1
AUTH:	
TOLERANCE	+/- 0.5MM