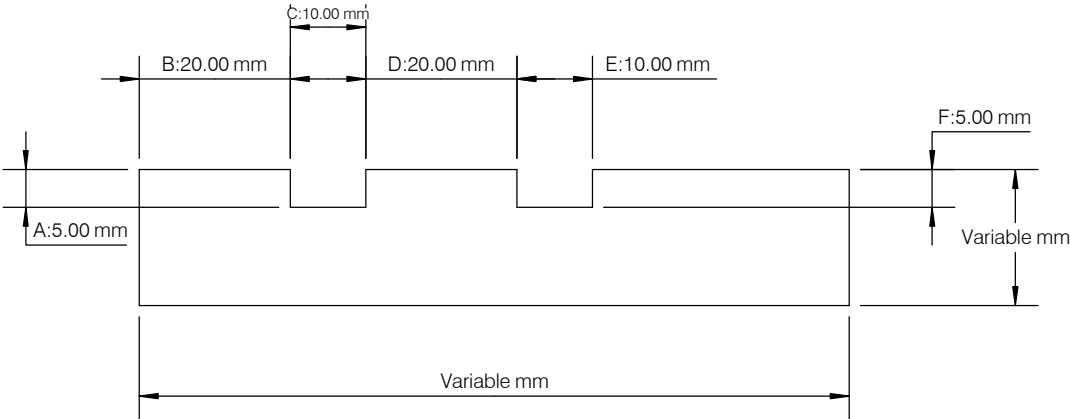


Place SAM 01 profile block on side spindle 2.
 Place SAM 01 profile block on side spindle 3.
 Place 10mm PCD groover on the first top spindle. Set to produce 10.00x5.00mm groove.
 Place 10mm PCD groover on the second top spindle. Set to produce 10.00x5.00mm groove.



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SAM[®] Newpark Industrial Estate Greystone Road, Antrim BT41 2RU T: +44 (0)28 9442 8288 F: +44 (0)28 9442 8244 E: team@samonline.co.uk W: www.samonline.co.uk			MOULDER	3,4,5,6,7
			PASSES	1
PROFILE SAM 5364	DRAWN BY	B.Sobecki	REV:	1
	DATE	01/02/2023	AUTH:	
	SCALE	1:1	TOLERANCE	+/- 0.5MM