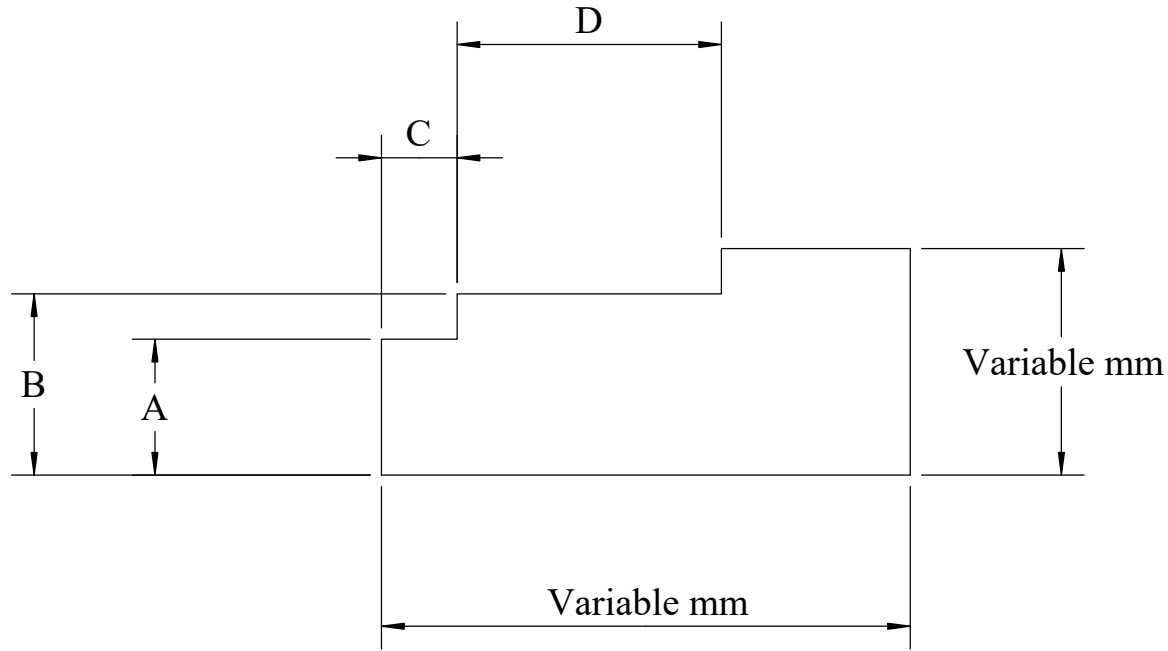


- Place SAM 01 profile block on side spindle 2.
- Place SAM 01 profile block on side spindle 3.
- Place adjustable groover on the first top spindle set to produce DIMC.
- Place adjustable groover on the second top spindle set to produce DIMD.



MAX SIZE FOR DIM D&C 60MM!

AREA MACHINED AWAY = $[((\text{THICKNESS}-B) \times (C+D)) + ((B-A) \times C)]$ SQMM.

MOULDER	3,4,5,6,7
PASSES	1
DRAWN BY	S McMaster
DATE	15/09/08
SCALE	1:1
REV:	1
AUTH:	
TOLERANCE	+/- 0.5MM

SAM MOULDINGS

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Website: www.sammouldings.co.uk Email: info@sammouldings.co.uk

SAM 2117

PROFILE

DRAWN BY

S McMaster

REV: 1

DATE

15/09/08

AUTH:

SCALE

1:1

TOLERANCE
+/- 0.5MM

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